### **Original article**

## Effect of peptide distribution on the fractionation of whey protein hydrolysates by nanofiltration membranes

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**Abstract** — The fractionation of tryptic and chymotryptic hydrolysates of whey proteins by nanofiltration (NF) membranes has been investigated. Enzymatic hydrolysates were prepared by tryptic (TH) or chymotryptic (CH) hydrolysis of a commercial whey protein isolate followed by UF-treatment using a  $10\,000\,\mathrm{g\cdot mol^{-1}}$  MWCO in order to remove the enzyme and non-hydrolyzed material from the reaction mixture. Both hydrolysates were further fractionated using a SG13 (Osmonics) cellulose acetate NF membrane with a molecular weight cut-off (MWCO) of  $2\,500\,\mathrm{g\cdot mol^{-1}}$ . A detailed examination of the peptide separation revealed that, for both TH and CH, the negatively charged peptides were in lower proportion in the permeates whereas the opposite trend was observed for neutral and positively charged peptides. However, the fractionation of TH lead to a better separation between charged fragments than that of CH. This can be explained by the broader range of peptide characteristics (mass, charge) in CH as a result of the broader specificity of chymotrypsin.

nanofiltration / peptide / enzyme specificity / membrane selectivity / fractionation

#### 1. INTRODUCTION

Membrane fractionation of milk protein enzymatic hydrolysates can lead to peptide mixtures having improved functionality [3, 14], lower salt content [16], or simply modified peptide contents [4, 11]. Nanofiltration (NF) membranes have been used to separate model systems of amino acids [5, 7, 12, 13], peptides [4] and enzymatic hydrolysates from whey proteins [11]. The existing literature suggests that mixtures of peptides can be fractionated with NF membranes and that the separation mechanism is based on a

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molecular sieve effect and/or on a charge effect depending on the membrane type and the feed phase composition.

Martin-Orue et al. [8] recently proposed a general mechanism for the separation of amino acid and peptide mixtures. The authors demonstrated that charge is the most important criterion for the NF-separation of solutes having similar molecular weight. The transmission of peptides across NFmembranes would result from the combination of a convective flow (J<sub>a</sub>) resulting in an excess of charged specied (co- and counter-ions) towards the membrane which in turn would give rise to an opposing electromigrative flow (J<sub>e</sub>) of counter-ions. Hence, the electrophoretic mobility of peptides and ionic species was proposed as criteria for fractionation. A new basic concept taking into account the unequal distribution of counter and coionic side-chain residues in the sequence of peptides was also introduced.

Our earlier work on the fractionation of whey protein tryptic hydrolysates using NF membranes [11] has also revealed the possible occurrence of specific rejection phenomena involving negatively charged peptides by NF membranes. The separation performance of 5 polymeric (polyamide and cellulose acetate) NF-membrane materials was investigated. It was observed that pH increase from 5 to 9 not only raised the flux and nitrogen transmission values but also decreased the tendency to fouling. Adding NaCl also increased permeability but increased the tendency to fouling of the membranes. A detailed examination of the peptide separation revealed that negatively charged peptides were in lower proportion in the permeates whereas the opposite trend was observed for neutral and positively charged peptides. Our observations on the fractionation of whey protein tryptic hydrolysates were in good agreement with the data from Martin-Orue et al. [8] which were obtained in model peptidic solutions.

The present study was led in order to investigate the effect of peptide distribution

in whey protein enzymatic hydrolysates on the fractionation profile by NF-membranes. Proteases having different substrate specificity, namely trypsin, which cleaves at the C-terminal end of Arg and Lys, and chymotrypsin which requires an aromatic or bulky non-polar side chain (Phe, Leu, Tyr, Trp) on the carboxyl side of the scissile bond [9, 10] were used in order to generate two different hydrolysates. The fractionation of the hydrolysates was performed at pH 9.0, using a 2500 g·mol<sup>-1</sup> MWCO cellulosic NF-membrane as previously investigated [11].

#### 2. MATERIALS AND METHODS

#### 2.1. Preparation of the hydrolysate

The preparation of tryptic hydrolysates was performed as previously described in Pouliot et al. [11] from a 10% (w/v) solution of commercial whey protein isolate (Bipro, Davisco Foods International Inc., Le Sueur, MN, USA) and using commercial trypsin (PTN-6.0S, Novo Nordisk, Copenhague, DE). The hydrolysis reaction was stopped at a degree of hydrolysis (DH) of 5.6%, as determined by pH-stat technique [1]. At this DH value, the enzyme and non-hydrolyzed proteins were removed by ultrafiltration (UF) using a 10000 g·mol-1 MWCO hollow fiber polysulfone membrane (PM10, Romicon Inc., Woburn, MA, USA). The chymotryptic hydrolysate (CH) was prepared using an overall procedure similar to that used for TH, except that commercial chymotrypsin (Chymotrypsin 800S oral grade, Novo Nordisk, Copenhague, DE) was used and that a final DH of 7.2% was obtained.

#### 2.2. Membrane separation

The NF-membrane material was composed of cellulose acetate and its MWCO was estimated at 2 500 g·mol<sup>-1</sup> (SG13, specification provided by Osmonics). The membranes coupons with an area of  $1.55 \times 10^{-2}$  m<sup>2</sup> were soaked overnight in  $18 \text{ M}\Omega$  purified

water (Modulab Analytical, Fischer Scientific, Montreal, Qc, Canada). Every permeation experiment was performed with three different new membranes which were conditioned according to Wijers et al. [16]. Before the membrane experiments, a feed phase was prepared by dissolving enzymatic hydrolysates (TH, CH) in purified water to a protein concentration of 1.0% w/v. The pH was adjusted to 9.0 using a 1.0 mol·L<sup>-1</sup> sodium hydroxide solution (volumetric solution 1 N, Anachemia Canada, Montreal, Qc, Canada).

The filtration experiments were performed in a cross-flow SEPA CF cell (Osmonics, Minnetonka, MN, USA). The temperature of the module and phases was 40 °C. The flow velocity of the feed phase was  $0.33~\text{m}\cdot\text{s}^{-1}$  and the transmembrane pressure  $5\times10^5~\text{N}\cdot\text{m}^{-2}$ . The experimental procedure previously described by Wijers et al. [16] was followed.

#### 2.3. Analytical methods

The following analytical methods were used for the characterization of the whey protein isolate, TH and CH: Kjeldahl method [6] for total nitrogen, an enzymatic lactose/D-glucose bioassay (Boehringer-Mannheim GmbH, Germany) for lactose, Mojonnier method for fat content, and incineration at 550 °C for ash determinations.

Capillary electrophoresis (model <sup>3D</sup>CE, Hewlett Packard, Kirkland, Qc, Canada) has been used to analyze the ion concentrations. A silica capillary was used with an inner diameter of 50 μm and a length of 72 cm. For the analysis of the anions (chloride) a buffer of pyromellitic acid, sodium hydroxide, hexamethonium hydroxide and triethanolamine was used (Dionnex, Sunnyvale, CA, USA). The buffer for the cation analysis (potassium, sodium, calcium, magnesium) contained sulfuric acid, 18-crown and formic acid. Before injection the samples were filtered through a filter (polyvinylidene fluoride) of 0.2 μm (Acrodisc®

LC13 PVDF, Gelman Sciences, Ann Arbor, MI, USA). The samples were injected during 4 s at 50 mbar. The detection was at 350 nm for the anions and at 340 nm for the cations

All high performance liquid chromatography (HPLC) analyses were performed using a system consisting of an injector (Rheodyne Model 7725i, Cotati, CA, USA), a pump (Waters Model 600E, Milford, MA, USA) and a Waters 486 UV detector. Data were collected and treated using the chromatographic software Millennium (Waters).

The determination of peptidic composition was performed on a Nova-Pak  $C_{18}$  column (3.9 i.d.  $\times$  150 mm, Waters, Milford, MA, USA) using the following conditions: flow rate, 1 mL·min<sup>-1</sup>; column temperature, 39 °C; solvent A, 0.11% (v/v) trifluoroacetic acid (TFA) in water; solvent B, 60% (v/v) acetonitrile and 40% (v/v) water and 0.1% (v/v) TFA. Elution was obtained with a linear gradient from 0 to 60% of solvent B in 30 min. Absorbance was measured at 220 nm.

The collected fractions were dried in a Speed-Vac concentrator (Savant Instruments, Farmingdale, NY, USA) and stored for peptide identification. After acid hydrolysis under vacuum in the presence of 6 mol·L<sup>-1</sup> HCl for 24 h at 110 °C in a Pico-Tag Station (Waters, Milford, MA, USA), amino acids were derivatized with PITC according to the method of Bidlingmeyer et al. [2]. The identification of peptides was performed according to results of Pico-Tag amino acids analysis as described earlier [16].

#### 3. RESULTS AND DISCUSSION

# 3.1. Compositional characteristics of TH and CH

Table I reports the compositional data of the whey protein isolate (WPI) and of the hydrolysates TH and CH obtained following

**Table I.** Overall composition of tryptic (TH) and chymotryptic (CH) hydrolysates in comparison to that of whey protein isolate.

	Whey protein isolate	TH	СН
Protein (% w/w)	93.3	81.2	93.3
Fat (% w/w)	0.2	nd	nd
Lactose (% w/w)	< 0.1	nd	nd
Ash (% w/w)	2.0	6.2	6.1
Minerals (mg·100 g <sup>-1</sup> )			
Calcium (Ca)	74	380	209
Magnesium (Mg)	11	2	15
Sodium (Na)	567	1991	2507
Potassium (K)	90	175	113
Chloride (Cl)	5	1394	918

nd = not determined.

enzymatic hydrolysis and UF. Both TH and CH mainly differed from WPI with respect to their higher ash content (6.1-6.2% vs. 2.0%) which was also reflected by the higher Ca, Na and Cl contents in TH and CH, in comparison to WPI. This higher salt content can be explained by the fact that CaCl<sub>3</sub> was added to the reaction mixtures prior to enzymatic hydrolysis in order to stabilize trypsin and chymotrypsin, and also, because the hydrolysis was performed using pH-stat technique [1] which involves the addition of NaOH. The higher chloride content of TH and CH is however unexpected and cannot be explained only by CaCl<sub>2</sub> additions. In fact, it may be a result of contamination of the reaction mixtures by chlorinated cleaning and/or storage solutions remaining in the UF-membrane between trials. The overall composition of TH and CH only differed with respect to Na content which were higher in CH. A higher DH value (7.2 vs. 5.6%) was reached during chymotryptic hydrolysis and so, a higher amount of NaOH was required in order to maintain pH constant.

#### 3.2. Transmission of peptides

Although over 23 different peptides from  $\beta$ - $\exists g$  were detected in both TH and CH, only

those present at a concentration higher than 2.5% in the hydrolysate, retentate or permeate were further investigated and listed in Tables II and III. It can be noticed that the peptides identified from CH were in a greater number than those from TH (19 vs. 12 sequences) but also the content of each peptide was lower, so that even the retentates needed to be analyzed in order to detect significant amount of a given peptide (e.g. Tab. III, f8-14).

The transmission of peptides from TH across NF-membrane was in accordance with the data already reported in Pouliot [11] and showed that negatively charged peptides such as f25-40 or f84-91 were in a lower proportion in the permeate, whereas positively charged and neutral peptides such as f1-8 or f15-20 were in greater proportion in the permeate. Such trend could not be observed upon NF fractionation of CH. Due to the generally lower contents in each peptide sequence, data were from CH, retentate or permeate were often missing and the transmission of peptides would not be in accordance with the sign of charge. As for example, peptide f33-39 and which is negatively charged at pH 9 was found in greater concentration in the permeate. NF-fractionation of CH thus showed discrepancies compared to that of TH. Table IV illustrates

**Table II.** Physicochemical characteristics and content in peptides from  $\beta$ -lactoglobulin determined in tryptic hydrolysate (TH) and in NF-permeate.

Peptide	Theoretical mass (g·mol <sup>-1</sup> ) <sup>(1)</sup>	Isoelectric point <sup>(1)</sup>	Charge at pH 9 <sup>(2)</sup>	Estimated content <sup>(3)</sup> (%)		
				TH	NF-Permeate	
f1-8	933	8.75	+1	4.3	6.5	
f15-20	696	5.49	0	13.0	23.5	
f25-40	1628	4.21	-1	5.0	4.2	
$f61-69^{(5)}+149-162$	2721	4.48	-3	3.2	*(4)	
$f61-70^{(5)}+149-162$	2849	4.91	-2	4.1	*	
f71-75	573	6.00	0	3.5	4.7	
f76-82	775	8.41	+1	*	3.0	
f78-82	546	5.52	0	*	3.5	
f84-91	916	4.37	-1	3.8	3.0	
f125-135	1245	3.83	-4	3.8	*	
f136-138	408	5.84	0	3.0	4.8	
f142-148	837	9.80	+1	4.3	7.4	

<sup>(1)</sup> Calculated with the aid of ExPASy Molecular Biology Server [15].

these differences by allowing the comparison of NF-permeation of 4 peptidic sequences which were present in both hydrolysates, namely, f15-20, f76-82, f78-82 and 84-91. The relative concentration values ( $C_p/TH$  and  $C_p/CH$ ) were markedly different for f76-82 and f78-82 upon their NF in TH and CH. This observation is unexpected and difficult to explain in the light of the existing theory of mechanism [8].

The distribution of theoretical molecular mass and isoelectric point (PI) of peptides in TH and CH (including those < 2.5% which are not reported in Tabs. II and III) is depicted in Figure 1. The distribution of peptides in CH is characterized by a greater number of peptides of molecular mass below  $1000~{\rm g\cdot mol^{-1}}$  in comparison to TH (17 vs.

10) although the range of PI values are equivalent for TH and CH. This difference in peptide distribution may in fact complicate NF-fractionation since a greater number of short peptides having different charge characteristics, and eventually different electrophoretic mobilities, may affect the intensity of both the convective and electromigrative fluxes across the membrane. As a consequence of this broader distribution of peptide characteristics, a poorer separation between co- and counter-ions is obtained. Differences in the ionic distribution of TH and CH may also explain the poorer separation observed during NF of CH. Complete analytical data of all anions and cations present in TH and CH should however be considered before reaching any conclusion.

<sup>(2)</sup> Assuming N-terminal and C-terminal are in ionized form at pH 9.0.

<sup>(3)</sup> Concentrations were estimated from peak areas in the RP-HPLC chromatograms ( $C_{18}$ ); only the values > 2.5% were reported.

<sup>(4)</sup> Symbol (\*) refers to a concentration < 2.5%.

<sup>(5)</sup> Peptides linked by a disulfide bond.

Table III. Physicochemical characteristics and content in peptides from  $\beta$ -lactoglobulin determined in chymotryptic hydrolysate (CH), in NF-retentate and in NF-permeate.

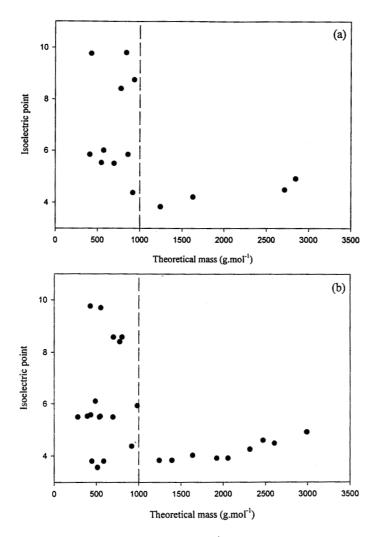
Peptide	Theoretical mass $(g \cdot mol^{-1})^{(1)}$	Isoelectric point <sup>(1)</sup>	Charge at pH 9 <sup>(2)</sup>	Estimated content <sup>(3)</sup> (%)		
	(g·mol ¹)`			TH	NF-Ret	NF-Perm
f8-14	801	8.59	+1	*(4)	3.7	*
f15-19	533	5.49	0	8.6	7.7	12.0
f15-20	696	5.49	0	3.5	3.3	7.0
f33-39	701	3.80	-1	6.1	4.7	8.0
f41-42	280	5.49	0	*	*	3.7
f41-60	2314	4.25	-3	*	3.3	*
f70-75	701	8.59	+1	*	*	4.0
f76-82	775	8.41	+1	4.9	*	4.9
f78-82	546	5.52	0	9.5	2.6	*
f84-91	916	4.37	-1	2.9	3.4	*
f94-101	981	5.93	0	*	*	4.9
f96-99	512	3.56	-2	2.6	*	*
f100-103	551	9.70	+2	*	*	2.9
f103-105	392	5.52	0	*	*	3.4
f125-135	1245	3.83	-4	*	4.4	*
f125-136	1392	3.83	-4	*	4.5	*
f125-138	1636	4.02	-4	*	*	*
f142-145	431	5.57	0	2.8	2.5	8.0
f146-148	425	9.76	+1	*	*	3.4

Table IV. Sequence and relative concentration values of peptides found upon nanofiltration of TH and CH.

Peptide	Sequence	Charge	Relative concentration	
		pH 9	C <sub>p</sub> /TH	C <sub>p</sub> /CH
β-lg 15–20	Val-Ala-Gly-Thr-Trp-Tyr	0	1.8	2.0
β-lg 76–82	Thr-Lys+-Ile-Pro-Ala-Val-Phe	+1	1.5	< 0.9
β-lg 78–82	Ile-Pro-Ala-Val-Phe	0	1.8	< 0.3
β-lg 84–91	$Ile\hbox{-} Asp\hbox{-} Ala\hbox{-} Leu\hbox{-} Asn\hbox{-} Glu\hbox{-} Asn\hbox{-} Lys\hbox{+}$	-1	0.8	0.9

<sup>(1)</sup> Calculated with the aid of ExPASy Molecular Biology Server [15].
(2) Assumming N-terminal and C-terminal are in ionized form at pH 9.0.
(3) Concentrations were estimated from peak areas in the RP-HPLC chromatograms (C<sub>18</sub>); only the values > 2.5% were reported.
(4) Symbol (4) Inform to a concentration < 2.5%

<sup>(4)</sup> Symbol (\*) refers to a concentration < 2.5%.



**Figure 1.** Distribution between theoretical mass  $(g \cdot mol^{-1})$  and isoelectric point (PI) of peptides identified in TH (a) and CH (b).

#### 4. CONCLUSION

This work evidences the difficulty of separating complex systems such as whey protein hydrolysates. It underlines the critical impact of enzyme specificity which in turns determines the physicochemical character-

istics of the peptides in the hydrolysate. The mineral composition of the hydrolysates should also be taken into account. More work is needed in order to find technological alternatives or physicochemical treatments in order to further amplify charge effects and obtain a more efficient separation between peptidic species.

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