

A new approach to the characterization of *Streptococcus salivarius* subsp *thermophilus* based on acidification rates

P Zanatta, A Basso

*Istituto Lattiero Caseario e di Biotecnologie Agroalimentari di Thiene,
Via S Gaetano, 74, 36016, Thiene, Vicenza, Italy*

(Received 5 July 1991; accepted 13 February 1992)

Summary — Thirty-seven strains of *Streptococcus salivarius* subsp *thermophilus*, isolated from Italian local cheeses and natural starters were characterized on the basis of 6 parameters of their acidification abilities obtained from pH changes in milk as a function of time. Data were evaluated using principal component analysis (PCA), which emphasized the differences between the strains and allowed them to be divided into 3 groups. The differences observed in the analytical procedure were verified in cheesemaking, in which 2 starter cultures composed of strains from 2 different groups were used. Curd acidification rates were different, confirming the validity of the classification.

acidification / Montasio cheese / SIMCA / starter / *Streptococcus salivarius* subsp *thermophilus*

Résumé — Une nouvelle approche pour la caractérisation de *Streptococcus salivarius* subsp *thermophilus* basée sur la vitesse d'acidification. Le pouvoir acidifiant de 37 souches de *Streptococcus salivarius* subsp *thermophilus*, isolées de levains naturels et de fromages a été étudié, utilisant 6 paramètres dérivés des courbes d'acidification (pH/temps). Les données ont été traitées par analyse en composantes principales (ACP). Ce traitement, qui a mis en évidence une grande diversité parmi les souches, a permis une répartition des micro-organismes en 3 groupes. Au moyen de quelques essais pratiques en fromagerie les souches des 2 groupes ont été comparées. Il a été remarqué une étroite corrélation entre les différences mises en évidence par le traitement des données et les caractéristiques des fromages produits.

acidification / fromage Montasio / levain / SIMCA / *Streptococcus salivarius* subsp *thermophilus*

INTRODUCTION

Lactic acid production is the most important feature of cheese starter cultures, affecting several aspects of cheese manufacture such as coagulant activity, denaturation and retention of the coagulant in the curd during manufacture, curd strength, rheological properties and inhibition of non starter and pathogenic bacteria (Cogan and Daly, 1987). The diversity of cheese varieties is the result of different technologies employed in cheesemaking processes; acidification rate, final pH value and temperature (eg cooking and ripening temperatures) are some of the most critical factors involved.

The methods available for quantifying the starter activity are usually based on pH changes as a function of time (Accolas and Auclair, 1970; FIL/IDF, 1980; Heap and Lawrence, 1981; Coppola *et al*, 1990; Jones *et al*, 1990), or lactic acid production measured by titration with NaOH (Horral and Elliker, 1947; Accolas and Auclair, 1970; FIL/IDF, 1980), or determination of lactic acid *per se* (Nielsen *et al*, 1989; Forni *et al*, 1990). These methods consider the value of the parameter after a predetermined time, but a general view of the acidification process is usually not examined. This could give rise to loss of information on the activity of a particular strain and make comparisons of different strains more difficult.

In a recent study, Spinnler and Corrieu (1989) proposed a new method for the determination of acidification activity based on measuring the pH of cultures at extremely short intervals and calculating several kinetic parameters such as the time and pH at which the maximum acidification rate (V_m) is achieved and the time and the pH range during which the rates were greater than $V_m/2$.

We assumed that this approach, which generates a description of the acidification

behaviour of each strain could be used as an appropriate tool for classifying a large number of strains by applying chemometric techniques based on multivariate statistical analysis. Accordingly, we focused our interest on a number of strains of *Streptococcus salivarius* subsp *thermophilus*, isolated from local cheeses and natural starter cultures, with the aim of verifying whether they could be classified in groups and compared with commercial strains.

MATERIALS AND METHODS

Microorganisms and growth conditions

Thirty-seven strains of *Streptococcus salivarius* subsp *thermophilus* from the collection of Istituto Lattiero Caseario e di Biotecnologie Agroalimentari di Thiene were used. These were isolated from samples of cheeses and natural starter cultures in 8 cheese factories of the Veneto and Friuli Venezia Giulia regions of Italy. Commercial strains were obtained from thermophilic commercial cultures.

All the strains were isolated from a single colony in Petri dishes containing litmus milk agar (10 g of litmus milk and 2 g of agar were each dissolved separately in 47 ml of water and sterilized at 110 °C for 10 min before mixing) after anaerobic incubation at 37 °C for 3 days. The bacteria were identified using *Bergey's Manual of Systematic Bacteriology* (Hardie, 1986), according to the recent taxonomic changes (Farrow and Collins, 1984; Moore and Moore, 1989), and stored at -80 °C in M17 broth (Terzaghi and Sandine, 1975) supplemented with 1% peptonized milk (Oxoid) and 15% (v/v) glycerol.

For the experiment, strains were thawed and transferred to Petri dishes containing litmus milk agar and incubated anaerobically for 3 days at 37 °C. A 1- μ l loopful (OD = 1.2 at 620 nm after resuspension in 1 ml of Ringer's solution) of bacteria was incubated in 100 ml of 10% (w/v) reconstituted dried skim milk previously sterilized at 105 °C for 5 min, and incubated at 44 °C until an acidity level of 10 °SH/50 ml was reached. Cultures were immediately cooled in water and stored at 4 °C for 1 h before use.

Acidification tests were carried out in 250-ml glass bottles (Pyrex; J Bibby Products Ltd, UK) containing 200 ml of 10% (w/v) reconstituted dried skim milk from the same lot of powder, sterilized at 105 °C x 5 min and inoculated with 4 ml of the culture. The bottles were incubated at 37 °C for 30 min and subsequently transferred to 44 °C for the following 18 h. The pH was measured by introducing the electrodes, disinfected with ethanol, through holes in the screw cap.

Data acquisition and treatment

The system used for data acquisition (MICROS; Conegliano, Italy) comprised a central acquisition and processing module, a peripheral module for data acquisition connected to 10 pH meters and a CMOS static RAM memory module for data storage.

After calibration of the electrodes, the pH measurements were taken and stored at 2-min intervals. This frequency was sufficient to evaluate the kinetic parameters. At the end of the experiment, the pH data, stored in the static memory of the system, were transferred to a personal computer where the following 6 parameters were calculated: the maximum acidification rate ($V_m = dpH/dt$), the time (T_m) and pH (pH_m) at which the maximum acidification rate occurred, the time range (T_{50}) and pH range (pH_{50}) in which the observed rates were greater than $V_m/2$ (Spinnler and Corrieu, 1989) and the pH (pH_{16}) reached after 16 h, the latter being added to the 5 parameters suggested by Spinnler and Corrieu.

Statistical analysis

Data analysis was carried out by the SIMCA method based on principal components analysis (PCA). Multivariate techniques are far more powerful than univariate classification methods based on averages and standard deviations (Wold and Sjöström, 1977; Albano *et al.*, 1978; Wold *et al.*, 1983, 1984, 1987).

PCA is a multivariate statistical technique which permits transformation of data into informative plots, and determination if the data set is homogeneous or if it is formed by 2 or more groups of data points. The formulation of our

problem is that of 37 strains (objects) in a 6-dimensional space. PCA is used to find the relative position of these points in this space by reducing the dimensionality of the problem from 6 to 2 dimensions fitting a plane to the data points by a least-squares procedure. The resulting plot clearly indicates the existence of clusters, if any. PCA has been used for a long time in food chemistry classification problems (Wold *et al.*, 1984; Clementi *et al.*, 1990).

In fact, new objects can be fitted to each disjoint model for each class formed by homogeneous objects: the classification can be derived by examining the object-model distances.

In this study, computations have been carried out by the SIMCA package developed by Wold and Sjöström (1977).

Experimental cheesemaking

Experimental cheesemaking was carried out according to the manufacturing method for Montasio cheese, a typical semi-hard cheese of the Veneto and Friuli-Venezia-Giulia regions of Italy, partly modified by using a pasteurization treatment of 72 °C x 15 s, in order to eliminate interference from milk microflora. An outline of the technology used for Montasio cheese manufacture is reported in figure 1.

Starter cultures were prepared by inoculation of 10% (w/v) reconstituted skim milk (sterilized at 110 °C x 10 min) with some of the strains studied (see table V) and incubated at 44 °C until an acidity level of 10° SH/50 ml was reached; milk was immediately cooled in water and stored overnight at 4 °C. For each experiment, 2.5 l of culture composed of equal parts of the single strain cultures were added to 250 l of milk at a temperature of 35 °C. Bacterial counts (CFU/ml) were carried out using the pour plate method and M17 agar supplemented with 10 g/l peptonized milk (Oxoid) incubated anaerobically at 37 °C for 3 days. The pH of the cheese was measured using cheese pH electrodes (Ingold; LoT406 - M6 - DXK).

RESULTS AND DISCUSSION

The data set used is shown in table I; the last 3 strains were isolated from commer-

Table I. Kinetic parameters (mean of 2 repetitions) of strains of *Streptococcus salivarius* subsp *thermophilus*.*Paramètres cinétiques (valeurs moyennes de 2 répétitions) des souches de Streptococcus salivarius subsp thermophilus.*

No	Strain	V _m ⁽¹⁾	T _m ⁽²⁾	pH _m ⁽³⁾	T ₅₀ ⁽²⁾	pH ₅₀ ⁽³⁾	pH ₁₆ ⁽³⁾
1	THT14	-8.96	156	5.01	4000	1.82	4.05
2	THT15	-11.04	124	4.99	364	2.04	3.80
3	THT16	-10.68	130	4.98	368	1.99	3.85
4	THT38	-4.75	208	5.43	806	1.91	4.42
5	THT17	-5.23	174	5.54	620	1.63	4.55
6	THT18	-5.00	172	5.53	624	1.57	4.53
7	THT19	-5.02	172	5.54	658	1.68	4.48
8	THT20	-11.04	126	4.99	336	1.87	4.00
9	THT21	-11.00	130	4.94	346	1.94	4.00
10	THT22	-10.58	130	4.99	356	1.91	4.00
11	THT23	-10.33	134	4.98	364	1.92	4.00
12	THT1	-4.80	188	5.50	778	1.87	4.45
13	THT39	-5.27	164	5.50	610	1.63	4.40
14	THT40	-5.26	178	5.38	688	1.82	4.35
15	THT2	-5.08	168	5.52	648	1.65	4.40
16	THT3	-5.20	162	5.52	682	1.78	4.42
17	THT33	-2.15	270	5.75	932	1.17	5.11
18	THT36	-2.24	498	5.27	1 418	1.91	4.53
19	THT34	-1.55	368	5.66	956	1.12	4.72
20	THT35	-1.35	510	5.48	942	1.02	5.01
21	THT9	-2.03	326	5.44	954	1.27	5.09
22	THT4	-5.51	206	5.33	686	1.90	4.89
23	THT5	-5.84	198	5.32	680	1.99	4.35
24	THT6	-6.13	194	5.26	676	2.07	4.27
25	THT7	-6.10	192	5.32	634	1.95	4.39
26	THT8	-5.52	212	5.32	740	2.05	4.32
27	THT10	-10.49	126	5.17	364	1.93	4.03
28	THT11	-10.21	124	5.21	384	1.99	4.04
29	THT24	-6.16	198	5.43	658	2.03	4.30
30	THT25	-11.27	138	4.92	372	2.11	3.82
31	THT26	-11.84	130	5.00	396	2.36	3.87
32	THT27	-11.27	132	5.00	370	2.10	3.85
33	THT28	-10.73	132	5.08	374	2.04	3.84
34	THT29	-4.87	250	5.25	822	2.01	4.39
35	THT30	-4.73	256	5.30	868	2.06	4.40
36	THT31	-5.10	226	5.32	778	1.99	4.38
37	THT32	-4.96	240	5.29	810	2.01	4.39
38	THT12	-6.20	154	5.53	620	1.93	4.38
39	THT13	-7.53	144	5.41	564	2.14	4.19
40	THT37	-3.70	272	5.51	958	2.00	4.51

⁽¹⁾ Expressed as pH milliunits/minute. ⁽²⁾ Expressed as minutes. ⁽³⁾ Expressed as pH unit.⁽¹⁾ Exprimé en milliunité pH par minute. ⁽²⁾ Exprimé en fonction du temps (min). ⁽³⁾ Exprimé en unité pH.

cial cultures. Each strain (object) is represented by a vector of 6 elements corresponding to the 6 parameters listed in the *Data acquisition* section. The parameters were derived from plots of pH vs time, change in pH/min vs time and change in pH/min vs pH. Representative results from a fast, medium and slow strain (see below) are shown in figures 2 and 3.

The chemometric model was obtained by carrying out PCA on the 37 objects con-

stituting the training set. The results of the analysis are reported in table II and figures 5 and 6; a 2-component model explains 85% of the total variance of the data matrix.

Figure 5 clearly shows that there are 3 distinct groups of strains corresponding to fast (F), medium (M) and slow (S) acidification rates, respectively. Their separation is found mainly along the first principal component, which can be seen as a linear

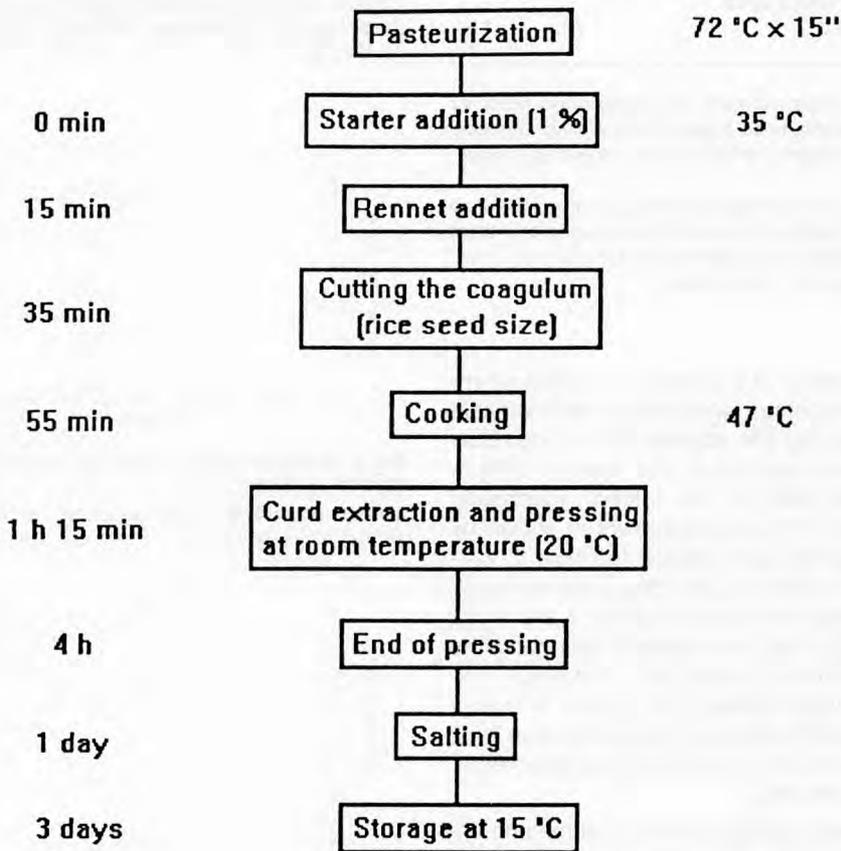


Fig 1. Outline of Montasio cheese manufacture technology, partially modified by pasteurization of milk (no heat treatment is possible with the standard technology).

Schéma de technologie pour la fabrication du fromage Montasio, partiellement modifié par la pasteurisation du lait (aucun traitement thermique n'est permis par la technologie standard).

Table II. PCA results.
Résultats de l'ACP appliquée aux données.

	$w^{(1)}$	$p_1^{(2)}$	$p_2^{(2)}$
V_m	0.310	0.450	0.059
T_m	0.011	0.383	0.523
pH_m	4.387	0.385	-0.404
T_{50}	0.04	0.412	0.482
pH_{50}	3.425	-0.349	0.550
pH_{16}	2.904	0.446	-0.157
Fraction of variance explained		74	11

(¹) $w = 1/SD$ represents the multiplicative factor for each variable to be scaled to unit variance (autoscaling). (²) Loading of first (p_1) and second (p_2) component.

(¹) $w = 1/SD$ représente le facteur de multiplication de chaque variable pour parvenir à une variance unitaire (autoscaling). (²) Chargement de la première (p_1) et de la deuxième (p_2) composante.

combination of the original variables where the percentage relevance of each variable is given by the squares of the individual loadings reported in the second column (p_1) of table II. The relative information content of the 6 parameters is shown by the loading plot reported in figure 6: variables 1 and 6 (V_m and pH_{16}) exhibit similar behaviour, whereas variables 2 and 4 (T_m and T_{50}) have independent information as do variables 3 and 5 (pH_m and pH_{50}). The separation between the groups is mainly due to differences in those variables lying along the first principal component, namely V_m and pH_{16} .

These findings can be confirmed on establishing disjoint models for each of the 3 groups, where the simple baricenter can be taken as a good representation of the cluster. The differences between the groups can be derived thereafter by crossed fitting, as suggested in SIMCA

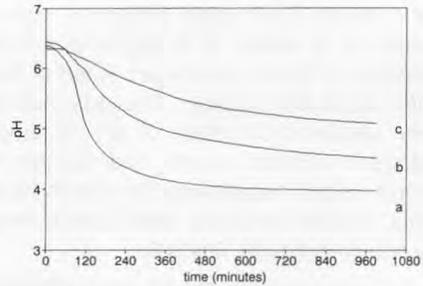


Fig 2. pH variation as a function of time. Strains a) THT20; b) THT17; c) THT33.
Courbe d'acidification (allure du pH par rapport au temps) des souches (a) THT20, (b) THT17 et (c) THT33.

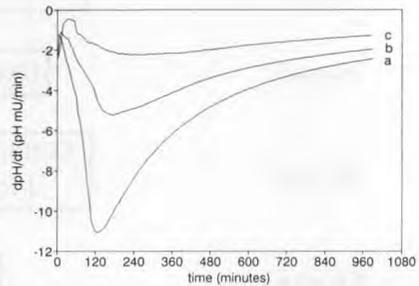


Fig 3. Acidification rates of strains: a) THT20; b) THT17; c) THT33.
Vitesse d'acidification des souches : a) THT20; b) THT17; c) THT33.

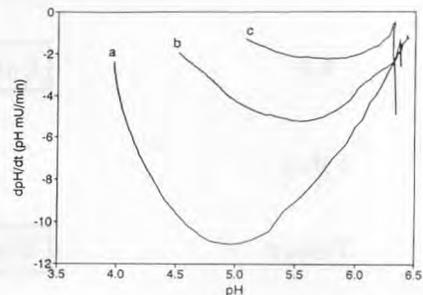


Fig 4. Relationship between acidification rates (dpH/dt) and pH of strains: a) THT20; b) THT17; c) THT33.
Relation entre vitesse d'acidification (dpH/dt) et pH des souches : a) THT20; b) THT17; c) THT33.

(Wold and Sjöström, 1977). These results are summarized in table III, where we have reported the average values for each variable in each group and the discriminant power of each parameter taken pairwise: variables are considered to be discriminating when *DP* is higher than 3.

It is clear (table III) that the best parameters for identifying the class to which each object belongs are V_m and, slightly worse, pH_{16} , while pH_m proposed by Spinner and Corrieu for comparison of the strains was shown to be useful only for separation of F and M groups but not of M from S.

Table III. Average values for each variable in each group and the discriminant power of each parameter taken pairwise.

Valeurs moyennes de toutes les variables de chaque groupe et pouvoir discriminant des paramètres par chaque couple de classes.

	Class ⁽¹⁾ F	Class ⁽¹⁾ M	Class ⁽¹⁾ S	FM ⁽²⁾	FS ⁽²⁾	MS ⁽²⁾
V_m	-10.73	-5.29	-1.86	9.6	17.1	8.6
T_m	131	196	394	3.2	3.9	2.9
pH_m	5.02	5.40	5.52	4.2	3.8	1.3
T_{50}	369	709	1 040	6.2	4.9	2.4
pH_{50}	2.00	1.87	1.30	1.3	3.0	2.4
pH_{16}	3.93	4.40	4.91	5.8	5.3	3.0

⁽¹⁾ Mean values. ⁽²⁾ Discriminant power given as:

$$DP = \frac{S^2_{A/B} + S^2_{B/A}}{S^2_{A/A} + S^2_{B/B}}$$

$S^2_{A/B}$ = variance for each variable when objects of class A are fitted to the model of class B;

$S^2_{B/A}$ = variance for each variable when objects of class B are fitted to the model of class A;

$S^2_{A/A}$ = variance for each variable when objects of class A are fitted to the model of class A;

$S^2_{B/B}$ = variance for each variable when objects of class B are fitted to the model of class B;

DP can give an idea of the distance between the 2 classes for each variable. Variables with a *DP* > 3 have a strong influence on the separation of the classes.

⁽¹⁾ Valeurs moyennes; ⁽²⁾ pouvoir discriminant exprimé par :

$$DP = \frac{S^2_{A/B} + S^2_{B/A}}{S^2_{A/A} + S^2_{B/B}}$$

$S^2_{A/B}$ = variance de chaque variable quand les éléments de la classe A sont comparés avec ceux du modèle de la classe B;

$S^2_{B/A}$ = variance de chaque variable quand les éléments de la classe B sont comparés avec ceux du modèle de la classe A;

$S^2_{A/A}$ = variance de chaque variable quand les éléments de la classe A sont comparés avec ceux du modèle de la classe A;

$S^2_{B/B}$ = variance de chaque variable quand les éléments de la classe B sont comparés avec ceux du modèle de la classe B.

DP peut exprimer la distance entre les 2 classes par chaque variable. Les variables qui présentent *DP* > 3 ont une importante influence sur la séparation des classes.

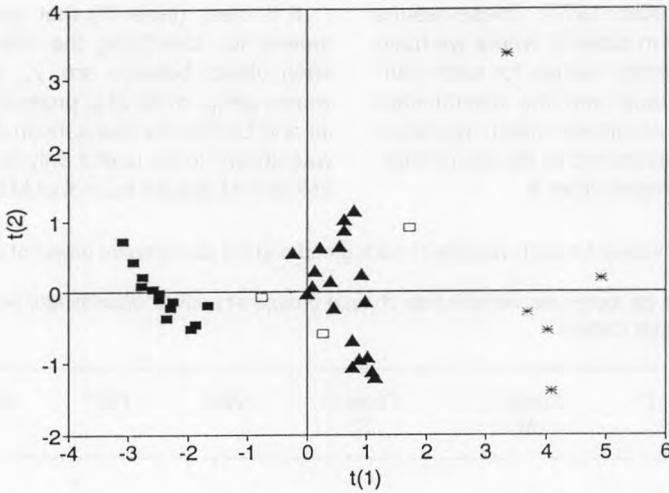


Fig 5. Score plot of the first 2 components, $t(1)$ and $t(2)$. F strains (full rectangles): THT10, THT11, THT14, THT15, THT16, THT20, THT21, THT22, THT23, THT25, THT26, THT27, THT28. M strains (triangles): THT1, THT2, THT3, THT4, THT5, THT6, THT7, THT8, THT17, THT18, THT19, THT24, THT29, THT30, THT31, THT32, THT38, THT39, THT40. S strains (asterisks): THT9, THT33, THT34, THT35, THT36. Commercial strains (empty rectangles): THT12, THT13, THT37.

Projection du nuage de points sur les axes des composantes, $t(1)$ et $t(2)$. Souches F (rectangles pleins) : THT10, THT11, THT14, THT15, THT16, THT20, THT21, THT22, THT23, THT25, THT26, THT27, THT28. Souches M (triangles pleins) : THT1, THT2, THT3, THT4, THT5, THT6, THT7, THT8, THT17, THT18, THT19, THT24, THT29, THT30, THT31, THT32, THT38, THT39, THT40. Souches S (astérisques) : THT9, THT33, THT34, THT35, THT36. Souches du commerce (rectangles vides) : THT12, THT13, THT37.

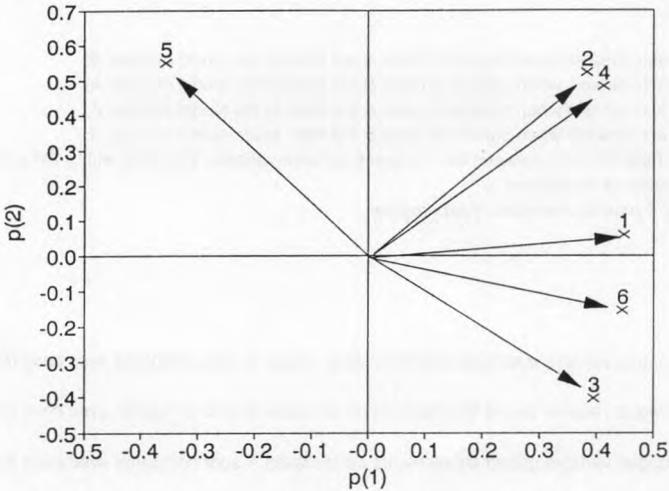


Fig 6. Loading plot of the first 2 components $p(1)$ and $p(2)$. 1 = V_m ; 2 = T_m ; 3 = pH_m ; 4 = T_{50} ; 5 = pH_{50} ; 6 = pH_{16} .

Projection des variables sur le plan des composantes $p(1)$ et $p(2)$.

These arguments show that classification based on single variables may be misleading and only the multivariate approach guarantees a correct classification.

Acidification activity was very high for F strains and was concentrated over a short time period (low T_{50} values), while M strains showed a lower but more regular acid production. Finally, S strains revealed very low acidification rates and did not ensure a good acid production when used as starters in a cheesemaking process.

Modelling the 37 objects of the training set permits classification of the commercial strains (THT12, THT13 and THT37). Graphically, fitting these 3 new objects to the principal component plane results in the 3 projected points, indicated by empty rectangles in figure 5, which can be easily interpreted as belonging to class M. Again this finding can be confirmed numerically by measuring the object-model distances between each test set strain and the baricenter (table IV).

Table IV. Object-model distances between each test set strain and baricenters of the 3 classes. *Distances de chaque souche du test set des modèles et barycentre des 3 classes.*

	Class ⁽¹⁾ F	Class ⁽¹⁾ M	Class ⁽¹⁾ S
THT12	1.28	0.36	1.76
THT13	0.94	0.63	2.12
THT37	1.84	0.64	2.25
S_0 ⁽²⁾	0.29	0.37	0.90

(1) Object-baricenter distance. (2) Standard deviation for the reference test S_i (an object can be considered as belonging to the class when $S_i < 3 S_0$ according to an F-test).

(1) *Distance souche-modèle.* (2) *Écart-type du test de référence S_i (en accord avec F-test, on peut assigner une souche à la classe, lorsque $S_i < 3 S_0$).*

All 3 commercial strains therefore belong to class M, although object THT12 is very close to the average values of the class, while objects THT13 and THT37 are not exactly the same: THT13 differs mainly because of pH_{50} and THT37 mainly because of T_{50} (results not shown).

To verify the differences observed, performances of some strains belonging to F and M groups were compared in 2 simultaneous cheesemaking processes. The results confirmed the validity of the classification, since slower rates of acidification and higher final pH values were obtained in cheese made with M compared to F strains (table V).

CONCLUSIONS

Data collected in this study show the existence of large differences between *Streptococcus salivarius* subsp *thermophilus* strains.

Kinetic parameters allowed a quantitative description of strains in terms of acidification rate, time for maximum acidification rate, pH value after a definite period. PCA revealed that strains could be differentiated into 3 classes. This statistical method could constitute a valuable tool for their characterization. The input of other information, *eg* fermented carbohydrate profile, proteolysis products and aromatic compounds, may reveal the existence of sub-groups characterized by a good level of homogeneity. Strains with the same technological requirements and different phage resistance properties could be used sequentially to ensure the reproducibility of the cheesemaking process.

Table V. Summary of data concerning experimental cheese manufacturing.
Données résumées des essais de fabrication du fromage.

	Groups considered	
	F strains	M strains
	THT20	THT17
	THT21	THT18
	THT22	THT19
	THT23	
Starter acidity (°SH/50)	10.0	10.0
CFU/ml	3.0 x 10 ⁸	3.2 x 10 ⁸
pH of milk after inoculation	6.54	6.54
Time of process (min)	55	55
Curd pH since draining		
time (min)		
	6.43	6.48 (curd extraction)
	10	6.22
	100	5.51
	180	5.20
	240	5.18
	24 h	5.18

ACKNOWLEDGMENTS

We are grateful to S Clementi, Professor of Advanced Organic Chemistry (Chemometrics) at Perugia University for helpful discussion and critical reading of this manuscript. We acknowledge the contribution of A Squartini, D Spolaor and F Zilio and the technological team of the institute for assistance in experimental cheesemaking.

REFERENCES

- Accolas JP, Auclair J (1970) Determination of the acid-producing activity of concentrated frozen suspension of lactic acid bacteria. *Lait* 50, 609-626
- Albano C, Dunn III W, Edlund U, Johansson E, Nordén B, Sjöström M, Wold S (1978) Four levels of pattern recognition. *Anal Chim Acta* 103, 429-443
- Clementi S, Cruciani G, Giulietti G, Bertuccioli M, Rosi I (1990) Food quality optimization. *Food Qual Prefer* 2, 1-2
- Cogan TM, Daly C (1987) Cheese starter cultures. In: *Cheese: Chemistry and Microbiology* (Fox PF, ed) Elsevier Applied Science, London
- Coppola S, Villani F, Coppola R, Parente E (1990) Comparison of different starter systems for water-buffalo Mozzarella cheese manufacture. *Lait* 70, 411-423
- Farrow JAE, Collins MD (1984) DNA base composition, DNA-DNA homology and long-chain fatty acid studies on *Streptococcus thermophilus* and *Streptococcus salivarius*. *J Gen Microbiol* 130, 357-362
- FIL/IDF (1980) Starters used in cheesemaking. *Int Dairy Fed Bull* 129
- Forni E, Carminati D, Colombo F, Bossi MG (1990) Caratterizzazione di ceppi appartenenti alla specie *Streptococcus thermophilus*. *Ind Latte* 1, 47-53

- Hardie J (1986) Genus *Streptococcus*. In: *Bergey's Manual of Systematic Bacteriology* (Sneath PHA, Mair NS, Sharpe ME, Holt JG, eds) The Williams and Wilkins Co, Baltimore, MD, vol 2, sect 12, 1043-1047
- Heap HA, Lawrence RC (1981) Recent modification to the New Zealand activity test for Cheddar cheese starters. *N Z J Dairy Sci Technol* 16, 91-94
- Horral BE, Elliker PR (1947) An activity test for Cheddar and cottage cheese starters. *J Dairy Sci* 30, 523-524
- Jones T, Ozimek L, Stiles ME (1990) Comparative evaluation of bulk starter substrates on activity and storage of two commercial starter strains. *J Dairy Sci* 73, 1166-1172
- Moore WEC, Moore L (1989) *Index of the Bacterial and Yeast Nomenclatural Changes*. Am Soc Microbiol, Washington
- Nielsen J, Nikolajsen K, Villadsen J (1989) FIA on line monitoring of important lactic acid fermentation variables. *Biotechnol Bioeng* 33, 1127-1134
- Spinnler H, Corrieu G (1989) Automatic method to quantify starter activity based on pH measurement. *J Dairy Res* 56, 755-764
- Terzaghi BE, Sandine WE (1975) Improved medium for lactic streptococci and their bacteriophages. *Appl Microbiol* 29, 807-813
- Wold S, Sjöström M (1977) SIMCA: A method for analyzing chemical data in terms of similarity and analogy. In: *Chemometrics: Theory and Application* (Kowalski BR, ed) ACS Symp Ser 52, Washington
- Wold S, Albano C, Dunn III WJ, Esbensen K, Esbensen K, Hellberg S, Johansson E, Sjöström M (1983) Pattern recognition: finding and using regularities in multivariate data. In: *Food Research and Data Analysis* (Martens H, Russwurm Jr H, eds) Applied Science Publishers, London
- Wold S, Albano C, Dunn III WJ, Edlund U, Esbensen K, Geladi P, Hellberg S, Johansson E, Lindberg W, Sjöström M (1984) Multivariate data analysis in chemistry. In: *Chemometrics, Mathematics and Statistics in Chemistry* (Kowalski BR, ed) D Reided Publ Co, Dordrecht
- Wold S, Esbensen K, Geladi P (1987) Principal component analysis. *Chemometr Intelligent Lab Syst* 2, 37-52